## **Terminals, Insulators & Seals**

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Except as noted, various terminations, insulators and seals can be combined as required to fit the application.

## Table IV

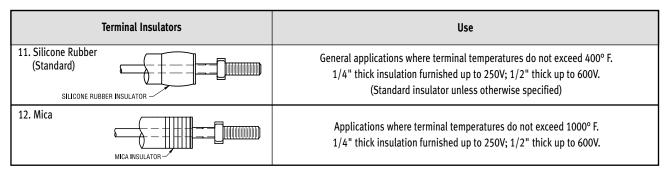
| Terminals  | Description  | Use   |
|--|--|---|
| 1. Threaded Terminal<br>(Standard)   | 10-32 stainless steel stud with<br>9/16" threaded length   | For lead attachment in the field.<br>40 amp, 600V rating  |
| 2. Threaded Terminal (Short)   | 10-32 stainless steel stud with<br>5/16" threaded length   | For installations with tight clearance.   |
| 3. Threaded Terminal<br>(Long)   | 10-32 stainless steel stud with<br>7/8" threaded length  | For multiple leads and heavy bus bars.  |
| 4. Quick Connect Terminal  | Standard quick connect configuration   | For connection to matching female terminal on field furnished lead. 30 amp, 600V rating   |
| 5. Weld Nut  | Tab is welded to terminal pin and furnished with 10-32 terminal screw                            | Where it is more convenient to use this terminal orientation.   |
| 6. Insulated Leads<br>ELEMENT SHEATH<br>L Element Dia.<br>1-1/4" .312"<br>1-3/4" .475" | Standard copper conductors insulated with 5/64" or 1/16", 90° C neoprene                         | Used primarily with epoxy waterproof seal<br>(see No. 14) for defrost applications. Rated<br>480V at the following amperages:<br>18 gauge – 10 amps max<br>16 gauge – 15 amps max<br>12 gauge – 30 amps max |
| 7. Silicone Insulated Leads  | Stranded nickel-clad copper leads with<br>1/32" silicone rubber insulation<br>and glass braid    | For higher temperature applications<br>requiring a 200° C insulation.<br>Rated 600V at the following amperages:<br>14 gauge – 20 amps<br>12 gauge – 30 amps   |
| 8. Type TGGT Leads   | Stranded nickel-clad copper leads with<br>Teflon – Glass – Glass – Teflon,<br>4-layer insulation | For applications requiring 250° C insulation.<br>Rated 600V at the following amperages:<br>14 gauge – 20 amps<br>12 gauge – 30 amps   |



## Table IV (continued)

| Terminals                 | Description   | Use   |
|---------------------------|---|---|
| 9. Ceramic Terminal Block | 10-32 female terminal tabs spot-welded to terminal pins running through ceramic block                           | For .475" diameter two-pass elements where<br>temperature exceeds insulation limit or for<br>convenience in attaching field furnished leads.<br>Rated 30 amps at 277V |
| 10. Grounding Strap       | To ground long straight single-pass finned<br>tubular elements, eliminating arcing due<br>to secondary currents | Recommended for straight single-pass finned tubular elements over 6' long.  |

Note: Terminations Nos. 1 through 8 are available on standard single-pass elements. Two-pass elements available with Nos. 9 and 15 only.



Note: Terminal insulators are used in conjunction with Terminals Nos. 1 through 5 on standard elements.

| Terminal Seals   | Description   | Use   |
|--|---|---|
| 13. Epoxy Barrier  | Epoxy resin is mostly absorbed by the<br>magnesium oxide insulation, but a<br>thick film forms a barrier against moisture | For applications where low to moderate<br>humidity may be present in the terminal area.<br>For use at 200° F maximum.   |
| 14. Epoxy Seal ELEMENT EPOXY   L Element Dia. SHEATH   1-1/4" .312"   1-3/4" .475"   | Epoxy resin fills a metallic adapter enclosing<br>the connection between lead wire<br>and element terminal pin            | Primarily defrost applications and others<br>where water may drip on the terminal end.<br>UL Recognized under File SA3254. Suitable<br>for a maximum adapter temperature of 200° F. |
| 15. Epoxy Barrier (for two-pass construction)  | Epoxy resin is mostly absorbed by the<br>magnesium oxide insulation, but a<br>thick film forms a barrier against moisture | For applications where low to moderate<br>humidity may be present in the terminal area.<br>For use at 200° F maximum.   |
| 16. Hermetic Seal<br>COLD PIN<br>COLD PIN<br>COL | Ceramic to metal hermetic seal is soldered<br>to the element sheath and terminal pin.<br>1/4"-28 threaded terminal        | Absolute seal up to 1000° F.  |